PROMOTECH

■ PRO-72 TWO-SPEED DRILLING MACHINE



PRO-72 is a powerful 2-speed mag drill enabling milling capacity up to 70 mm (2-3/4") and drilling up to 25 mm (1"). Thanks to innovative lightweight smart magnet PRO-72 weighs only 18,0 kg (40 lbs).

Its rigid design extends tool life and semi-automatic gib adjustment enables simple, fast and correct operation to be done in a few easy steps.

PRO-72 provides maximum holding power on thin materials thanks to Magnetic Field Shape Control (MFSC).

The drill protects both the machine and the operator from work on too thin workpiece by means of Magnetic Power Adhesion Control (MPAC).

PRO-72 is also equipped with Energy Saving Base (ESB) that uses only 50% of its power when motor is not running.

Powerful Worn brushes motor Auto-Stop Heavy duty 2-speed gearbox Semi-automatic Gib Adjustment **MFSC** Magnetic Field Shape Control **ESB Energy Saving MPAC**

Features and benefits:

- powerful motor with heavy duty 2-speed gearbox
- milling with TCT or HSS cutters or drilling
- rigid design extends tool life
- · innovative smart magnet with reduced weight
- Magnetic Field Shape Control (MFSC) provides maximum holding power on thin materials
- Magnetic Power Adhesion Control (MPAC) detects adhesive force of electromagnetic base and protects both the machine and the operator from work on too thin workpiece
- Energy Saving Base (ESB) uses only 50% of its power when motor is not running
- The motor stops automatically when the brushes are worn out (it is necessary to replace the brushes to restart the motor)
- · semi-automatic gib adjustment
- lightweight design



Core drill max 70 mm (2-3/4")



Twist drill max 25 mm (1")



Spindle Depth of cut MT3 75 mm (3")



Magnetic Power Adhesion Control

Stroke 190 mm (7-1/2")



Speed 160 rpm 390 rpm



Power 1600 W



Weight 18 kg (40 lbs)



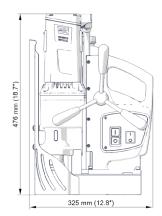
Base

Worn brushes Auto-Stop

| PRO-72 TECHNICAL SPECIFICATION | |
|---|--|
| Motor Speeds (under load) | 160 rpm (gear I) 390 rpm (gear II) |
| Power | 1600 W |
| Weight | 18 kg (40 lbs) |
| Max milling capacity | 70 mm (2-3/4")* |
| Max drilling capacity | 25 mm (1") |
| Stroke | 190 mm (7-1/2") |
| Max depth of cut | 75 mm (3")* |
| Voltage | 1~ 220-240 V, 50-60 Hz |
| Semi-automatic gib adjustment | yes |
| MFSC (Magnetic Field Shape Control) | yes |
| MPAC (Magnetic Power Adhesion Control) | yes |
| ESB (Energy Saving Base) | yes |
| Magnetic clamping force (surface with the thickness of 25 mm and roughness Ra = 1.25) | 1122 kgf (11 000 N) |
| Magnet Base Dimensions | 92 mm × 180 mm × 54 mm 3-5/8" x 7" x 2-1/8" |
| Min. Workpiece Thickness | 8 mm (5/16) |
| Spindle | MT3 |
| Tool holder | 19 mm (3/4") Weldon |
| Product Code 220-240 V, 50-60 Hz Product Code 110-120 V, 50-60 Hz | WRT-0687-10-20-00-1 WRT-0687-10-10-00-1 |

* If more than 60 mm (2-3/8"), use an MT3 arbor with 32 mm Weldon tool holder (UCW-0686-08-00-00-0) and max depth of cut is 50 mm (2")

Dimensions:







Standard shipping set:

- Drilling machine
- Plastic box
- Handle (3 pcs)
- MT3 arbor with 19 mm (3/4")
 Weldon tool holder
- Safety strap
- Cooling system
- Protective spring for cooling hose
- MT2 drift
- 5 mm hex wrench with a handle
- 4 mm hex wrench
- 2.5 mm hex wrench
- 8 mm combination wrench
- Operator's Manual



Milling capacity up to 70mm (2-3/4")

More optional accessories:



Arbor MT3 x 32 mm Weldon for drilling diameter over 60 mm (2.3") up to 50 mm (2") depth product code: UCW-0686-08-00-00-0





Pipe attachment DMP 251 for pipes with diameters of 80–250 mm (3–10") product code: PDS-0110-03-00-01-0



Max depth up to 75 mm (3")
Max stroke up to 190 mm (7-1/2")



Pipe attachment DMP 501 for pipes with diameters of 150–500 mm (6–20") product code: PDS-0111-03-00-01-0



Drilling capacity up to 25 mm (1") Lightweight design of 18 kg (40 lbs) only



